

TAPER PIN O-RING (3)

TAPER PIN WASHER (3)

TAPER PIN BOLT (3)

SHAFT (THRUST SIDE)

SHAFT (OPERATOR)

18

19

20

21

DWN: MMR

DATE: 8/18/11

DWG. NO.

BFE-15-14AA

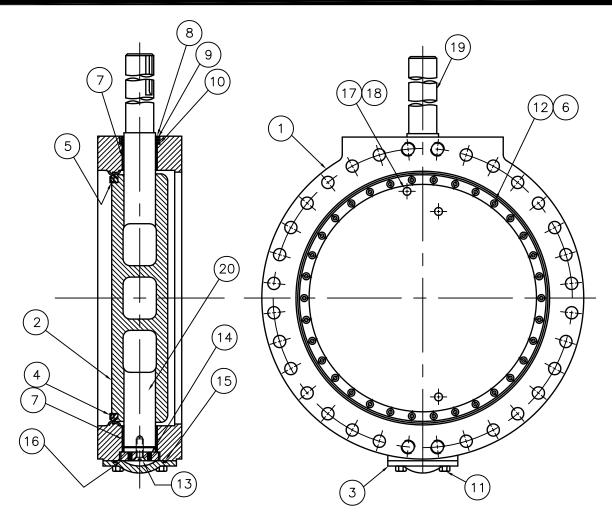
30" & 36" STYLE 1450
CLASS 150 BUTTERFLY VALVE
SUB-ASSEMBLY / MATERIAL LIST
(NON-ADJUSTABLE PACKING)
FLANGED ENDS

416 STAINLESS STEEL

304 STAINLESS STEEL

304 STAINLESS STEEL

304 STAINLESS STEEL



ITEM ND.	DESCRIPTION	MATERIAL
1	BODY, VALVE	DUCTILE IRON, ASTM A-536, GR. 70-50-05 W/304 STN. STL. SEAT
2	VANE	DUCTILE IRON, ASTM A-536 GR. 70-50-05
3	END COVER	DUCTILE IRON, ASTM A-536 GR. 70-50-05
4	SEAT RING, VANE	EPDM
5	CLAMP RING, SEAT	304 STAINLESS STEEL
6	SEALING WASHER	NYLON
7	BUSHING, BODY	FIBERGLIDE
8	CARTRIDGE, SHAFT	BRONZE
9	SEAL, SHAFT	BUNA-N
10	SEAL, CARTRIDGE	BUNA-N
11	BOLT, END COVER	COMMERCIAL STEEL
12	SOCKET SCREW ~ FLAT HEAD	18-8 STAINLESS STEEL W/NYLOK INSERT
13	SOCKET SCREW ~ FLAT HEAD	18-8 STAINLESS STEEL W/NYLOK INSERT
14	SET SCREW ~ FLAT POINT	18-8 STAINLESS STEEL W/NYLOK INSERT
15	END COVER SEAL	BUNA-N
16	THRUST BEARING PLATE	BRONZE
17	TAPER PIN	416 STAINLESS STEEL
18	TAPER PIN BOLT	18-8 STAINLESS STEEL
19	SHAFT (OPERATOR)	304 STAINLESS STEEL
20	SHAFT (THRUST)	304 STAINLESS STEEL

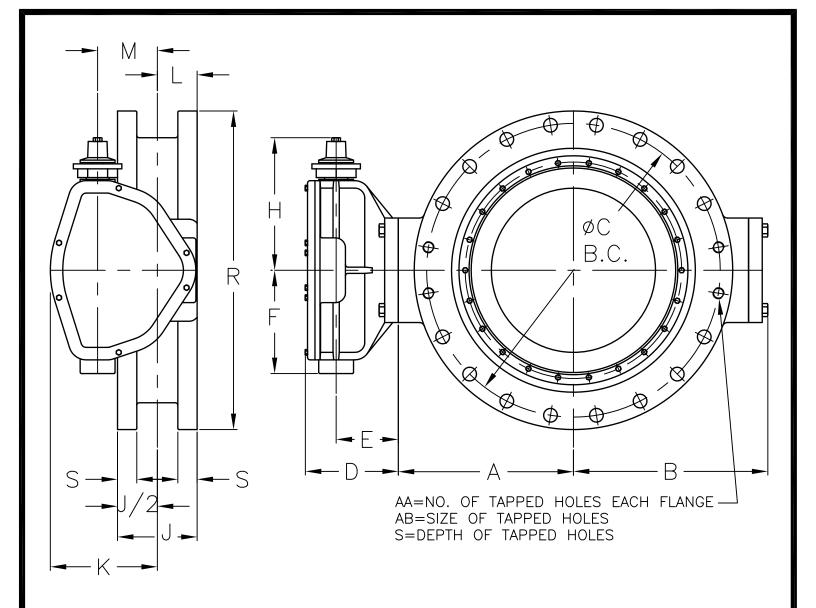
DWN: MMR

DATE: 7/14/11

DWG. NO.

BFE-15-14AB

42" & 48" STYLE 1450
CLASS 150 BUTTERFLY VALVE
SUB-ASSEMBLY / MATERIAL LIST
(NON-ADJUSTABLE PACKING)
FLANGED ENDS



	OPERATOR MODEL	D	E	F	Н	К	L	М	N
30"& 36"	2200	9 1/16	6 1/4	10 3/8	14 5/16	10 3/4	3 7/8	6	72
42"	4350	10 3/16	6 1/16	14 5/16	18	13 5/16	4 3/16	7 1/2	90

VALVE SIZE	Α	В	С	J	Р	Q	R	S	AA	AB	WEIGHT
30"	20.625	21.50	36	12	28	1.250	38.750	2.125	4	1.250-7	1790
36"	24.250	25.06	42.750	12	32	1.500	46	2.375	4	1.500-6	2515
42"	28.250	28.88	49.500	12	36	1.500	53	2.625	4	1.500-6	4405

NOTE 2: VALVE SHAFT WILL MEET OR EXCEED REQUIREMENTS OF SHAFT TABLE PER AWWA STANDARD C-504 FOR APPLICABLE CLASS.

NOTE 3: REFERENCE AWWA C-504 FLANGES & DRILLING (A.N.S.I. 125)

NOTE 4: "N" = NUMBER OF TURNS TO CLOSE

NOTE 5: "P" = NUMBER OF BOLTS ON EACH FLANGE

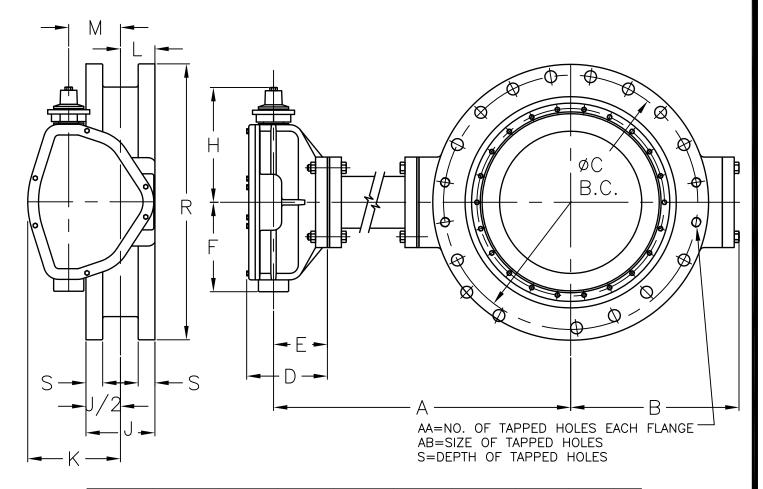
NOTE 6: "Q" = DIAMETER OF BOLTS

NOTE 7: OPERATED BY 2" AWWA OPERATING / WRENCH NUT

M&H VALVE COMPANY
ANNISTON, ALABAMA
A DIVISION OF MCWANE INC.

DWN:	TRIJ
DATE:	1/1/11
DWG.	NO.
REE.	_15_1/5

30" THRU 42" STYLE 1450 CLASS 150 BUTTERFLY VALVE BURIED OPERATOR FLANGED ENDS



	OPERATOR MODEL	D	E	F	Н	К	L	М	N
30"& 36"	2200	9 1/16	6 1/4	10 3/8	14 5/16	10 3/4	3 7/8	6	72
42"	4350	10 3/16	6 1/16	14 5/16	18	13 5/16	4 3/16	7 1/2	90

VALVE SIZE	Α	В	С	J	Р	Q	R	s	AA	AB	WEIGHT
30"	NOTE AA	21.50	36	12	28	1.250	38.750	2.125	4	1.250-7	1790
36"	NOTE AA	25.06	42.750	12	32	1.500	46	2.375	4	1.500-6	2515
42"	NOTE AA	28.88	49.500	12	36	1.500	53	2.625	4	1.500-6	4405

- NOTE 1: FLOW MAY BE IN EITHER DIRECTION
- NOTE 2: VALVE SHAFT WILL MEET OR EXCEED REQUIREMENTS OF SHAFT TABLE PER AWWA STANDARD C-504 FOR APPLICABLE CLASS.
- NOTE 3: REFERENCE AWWA C-111 (A.N.S.I. A21-11)
- NOTE 4: "N" = NUMBER OF TURNS TO CLOSE
- NOTE 5: "P" = NUMBER OF BOLTS ON EACH FLANGE
- NOTE 6: "Q" = DIAMETER OF BOLTS
- NOTE 7: OPERATED BY 2" AWWA OPERATING / WRENCH NUT
- NOTE 8: 2200 OPERATOR ON 30" & 36"--4350 OPERATOR ON 42"
- NOTE 9: MAXIMUM LENGTH OF TORQUE TUBE (15 FEET)—BONNET SUPPORTS SHOULD BE USED ON ALL BONNETS EXCEEDING 6 FEET CENTERLINE OF VALVE TO CENTERLINE OF OPERATOR. ALL BONNET SUPPORTS SHALL BE SUPPLIED BY CUSTOMER
- NOTE AA: "A" VARIES TO ENGINEER SPECIFICATIONS
- *NOTE AB: APPROXIMATE WEIGHT PER EACH FOOT OF EXTENDED BONNET 150lbs (30"-42")

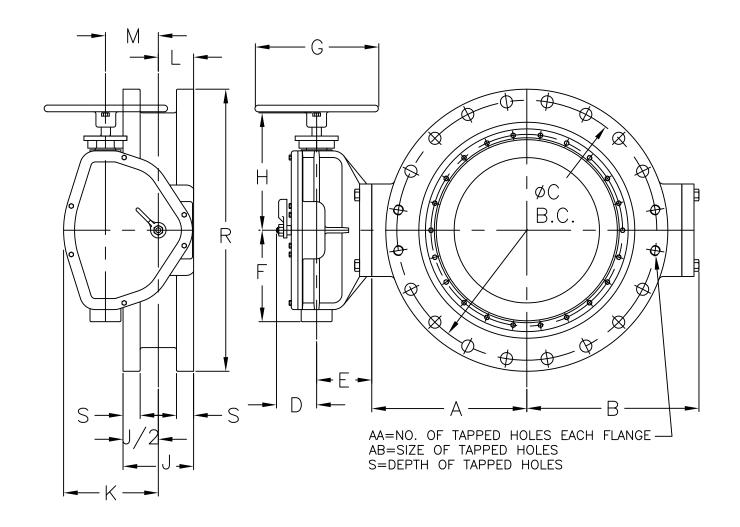
DWN: TRIJ

DATE: 8/12/11

DWG. NO.

BFE-15-14C

30" THRU 42" STYLE 1450
CLASS 150 BUTTERFLY VALVE
WITH EXTENDED BONNET
BURIED OPERATOR
FLANGED ENDS

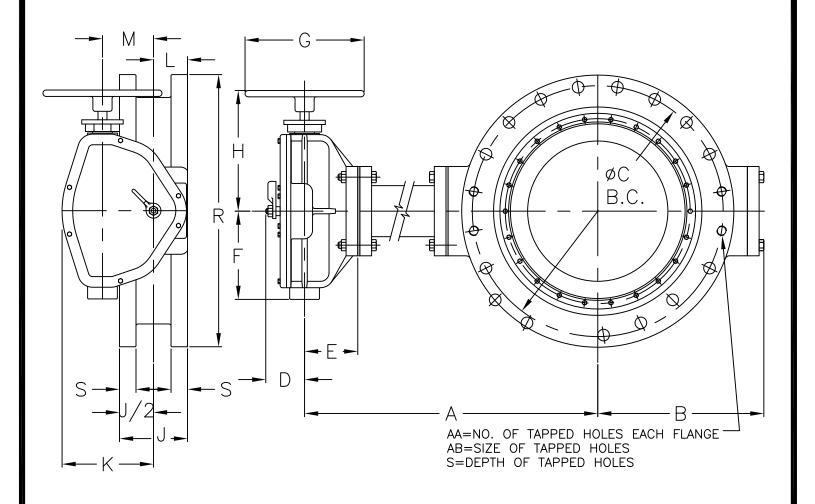


		OPERATOR MODEL	D	E	F	G	Н	К	L	М	N
Γ	30"& 36"	2200	4 3/16	6 1/4	10 3/8	18	14 5/16	10 3/4	3 7/8	6	72
	42"	4350	5 5/8	6 1/16	14 5/16	27	18	13 5/16	4 3/16	7 1/2	90

VALVE SIZE	Α	В	С	J	Р	Q	R	S	AA	AB	WEIGHT
30"	20.625	21.50	36	12	28	1.250	38.750	2.125	4	1.250-7	1790
36"	24.250	25.06	42.750	12	32	1.500	46	2.375	4	1.500-6	2515
42"	28.250	28.88	49.500	12	36	1.500	53	2.625	4	1.500-6	4405

- NOTE 1: FLOW MAY BE IN EITHER DIRECTION
- NOTE 2: VALVE SHAFT WILL MEET OR EXCEED REQUIREMENTS OF SHAFT TABLE PER AWWA STANDARD C-504 FOR APPLICABLE CLASS.
- NOTE 3: REFERENCE AWWA C-504 FLANGES & DRILLING (A.N.S.I. 125)
- NOTE 4: "N" = NUMBER OF TURNS TO CLOSE NOTE 5: "P" = NUMBER OF BOLTS ON EACH FLANGE
- NOTE 6: "Q" = DIAMETER OF BOLTS

DWN: TRIJ DATE: 8/12/11 DWG. NO. BFE-15-14D 30" THRU 42" STYLE 1450 CLASS 150 BUTTERFLY VALVE POSITION INDICATOR HANDWHEEL OPERATOR FLANGED ENDS



	OPERATOR MODEL	D	E	F	G	н	К	L	м	N
30"& 36"	2200	4 3/16	6 1/4	10 3/8	18	14 5/16	10 3/4	3 7/8	6	72
42"	4350	5 5/8	6 1/16	14 5/16	27	18	13 5/16	4 3/16	7 1/2	90

VALVE SIZE	А	В	С	J	Р	Q	R	S	AA	AB	WEIGHT
30"	NOTE AA	21.50	36	12	28	1.250	38.750	2.125	4	1.250-7	1790
36"	NOTE AA	25.06	42.750	12	32	1.500	46	2.375	4	1.500-6	2515
42"	NOTE AA	28.88	49.500	12	36	1.500	53	2.625	4	1.500-6	4405

- NOTE 1: FLOW MAY BE IN EITHER DIRECTION
- NOTE 2: VALVE SHAFT WILL MEET OR EXCEED REQUIREMENTS OF SHAFT TABLE PER AWWA STANDARD C-504 FOR APPLICABLE CLASS.
- NOTE 3: REFERENCE AWWA C-504 FLANGES & DRILLING (A.N.S.I. 125)
- NOTE 4: "N" = NUMBER OF TURNS TO CLOSE
- NOTE 5: "P" = NUMBER OF BOLTS ON EACH FLANGE
- NOTE 6: "Q" = DIAMETER OF BOLTS
- NOTE 7: MAXIMUM LENGTH OF TORQUE TUBE (15 FEET)—BONNET SUPPORTS SHOULD BE USED ON ALL BONNETS EXCEEDING 6 FEET CENTERLINE OF VALVE TO CENTERLINE OF OPERATOR. ALL BONNET SUPPORTS SHALL BE SUPPLIED BY CUSTOMER

NOTE AA: "A" VARIES TO ENGINEER SPECIFICATIONS

*NOTE AB: APPROXIMATE WEIGHT PER EACH FOOT OF EXTENDED BONNET 150LBS(30"-42")

M&H VALVE COMPANY
ANNISTON, ALABAMA
A DIVISION OF MCWANE INC.

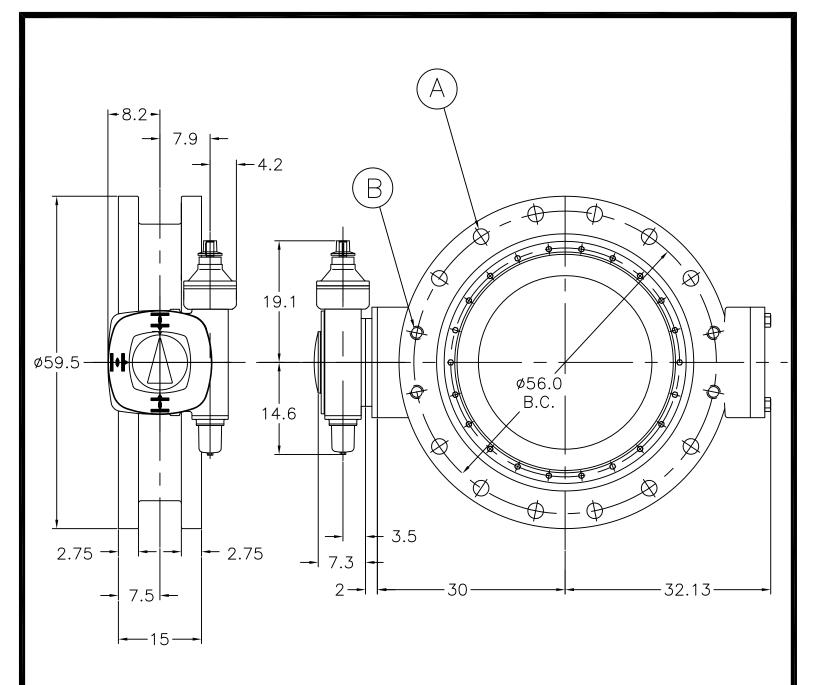
DWN: TRIJ

DATE: 8/17/11

DWG. NO.

BFE-15-14E

30" THRU 42" STYLE 1450
CLASS 150 BUTTERFLY VALVE
WITH EXTENDED BONNET, POSTION
INDICATOR & HANDWHEEL OPERATOR
FLANGED ENDS



NOTE 2: VALVE SHAFT WILL MEET OR EXCEED REQUIREMENTS OF SHAFT TABLE PER AWWA STANDARD C-504 FOR APPLICABLE CLASS.

NOTE 3: REFERENCE AWWA C-504-B & DRILLING (A.N.S.I. 125)

NOTE 4: NUMBER OF TURNS TO CLOSE = 108

NOTE 5: OPERATED BY 2" AWWA OPERATING / WRENCH NUT NOTE 6: A = (44) Ø1.50" BOLTS PER FLANGE

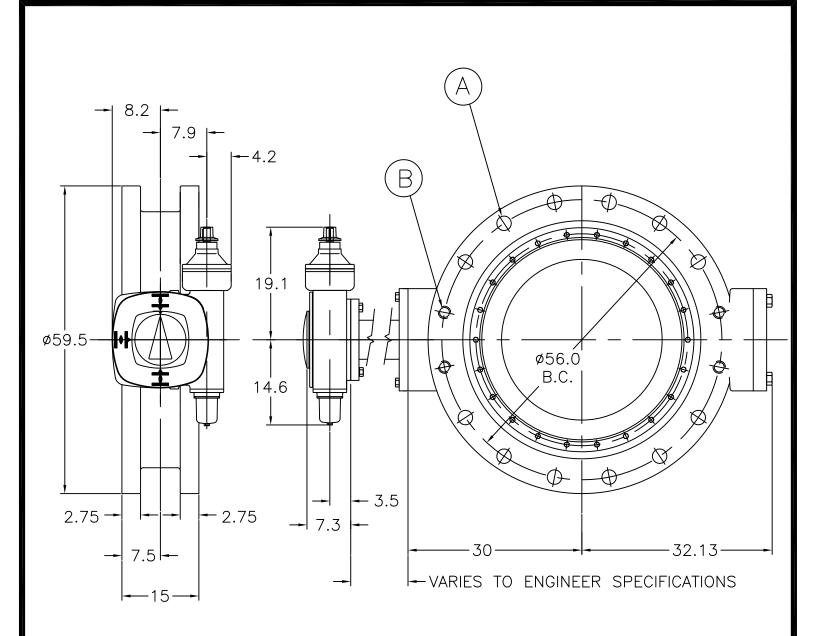
NOTE 7: B = (8) 1.50-6 UNC x 2.25 DEEP TAPPED HOLES EACH FLANGE

NOTE 8: APPROXIMATE WEIGHT = 6300lbs.

M&H VALVE COMPANY ANNISTON, ALABAMA A DIVISION OF MCWANE INC.

DWN:	TRIJ
DATE:	8/25/11
DWG.	NO.
RFF-	_15_484

48" STYLE 1450 CLASS 150 BUTTERFLY VALVE (AUMA GS200.3/GZ200.3:8 GEAR BOX) BURIED OPERATOR FE X FE ENDS



NOTE 2: VALVE SHAFT WILL MEET OR EXCEED REQUIREMENTS OF SHAFT TABLE PER AWWA STANDARD C-504 FOR APPLICABLE CLASS.

NOTE 3: REFERENCE AWWA C-504-B & DRILLING (A.N.S.I. 125)

NOTE 4: NUMBER OF TURNS TO CLOSE = 108

NOTE 5: OPERATED BY 2" AWWA OPERATING / WRENCH NUT NOTE 6: A = (44) Ø1.50" BOLTS PER FLANGE

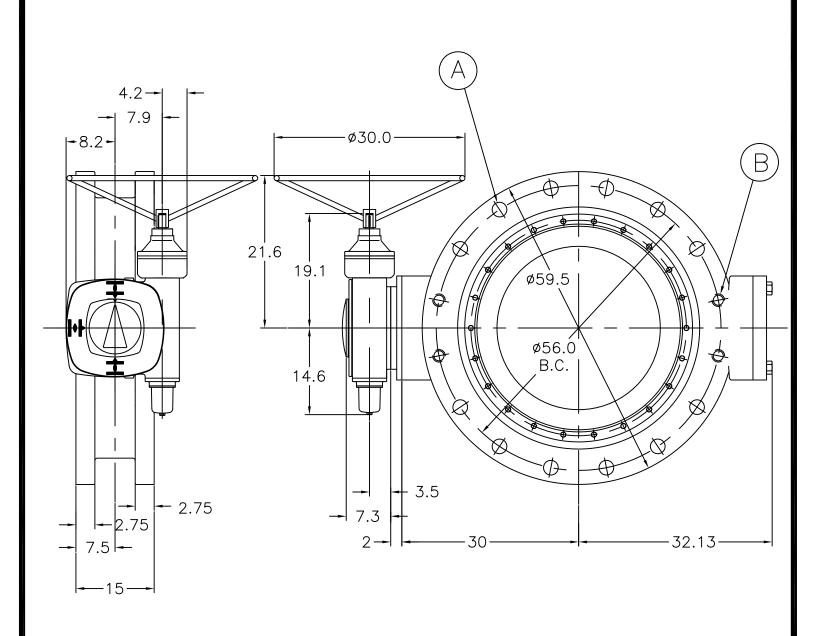
NOTE 7: B = (8) 1.50-6 UNC x 2.25 DEEP TAPPED HOLES EACH FLANGE

NOTE 8: APPROXÍMATE WEIGHT = 6300lbs.

M&H VALVE COMPANY ANNISTON, ALABAMA A DIVISION OF MCWANE INC.

DWN: TRIJ DATE: 8/25/11 DWG. NO. BFE-15-AA2

48" STYLE 1450 CLASS 150 BUTTERFLY VALVE (AUMA GS200.3/GZ200.3:8 GEAR BOX) BURIED OPERATOR & EXTENDED BONNET IFE X FE ENDS



NOTE 2: VALVE SHAFT WILL MEET OR EXCEED REQUIREMENTS OF SHAFT TABLE PER AWWA STANDARD C-504 FOR APPLICABLE CLASS.

NOTE 3: REFERENCE AWWA C-504-B & DRILLING (A.N.S.I. 125)

NOTE 4: NUMBER OF TURNS TO CLOSE = 108

NOTE 5: MANUAL POSITION INDICATOR

NOTE 6: A = (44) Ø1.50" BOLTS PER FLANGE

NOTE 7: B = $(8)^{\circ}$ 1.50-6 UNC x 2.25 DEEP TAPPED HOLES EACH FLANGE

NOTE 8: APPROXÍMATE WEIGHT = 6300lbs.

M&H VALVE COMPANY
ANNISTON, ALABAMA
A DIVISION OF MCWANE INC.

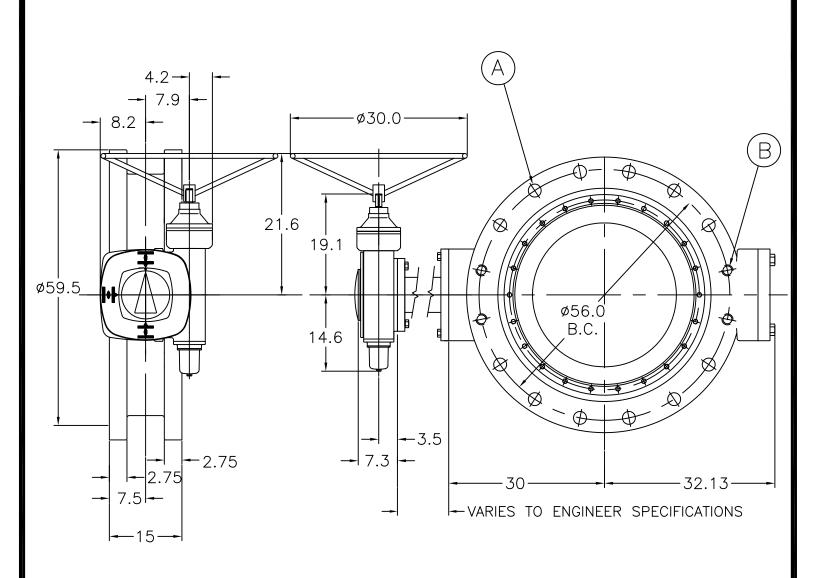
DWN: TRIJ

DATE: 9/19/11

DWG. NO.

BFE-15-48B

48" STYLE 1450
CLASS 150 BUTTERFLY VALVE
(AUMA GS200.3/GZ200.3:8 GEAR BOX)
HANDWHEEL OPERATOR
FE X FE ENDS



NOTE 2: VALVE SHAFT WILL MEET OR EXCEED REQUIREMENTS OF SHAFT TABLE PER AWWA STANDARD C-504 FOR APPLICABLE CLASS.

NOTE 3: REFERENCE AWWA C-504-B & DRILLING (A.N.S.I. 125)

NOTE 4: NUMBER OF TURNS TO CLOSE = 108

NOTE 5: OPERATED BY HANDWHEEL

NOTE 6: A = (44) Ø1.50" BOLTS PER FLANGE

NOTE 7: B = (8) 1.50-6 UNC x 2.25 DEEP TAPPED HOLES EACH FLANGE

NOTE 8: APPRÒXÍMATE WEIGHT = 6300lbs.

M&H VALVE COMPANY
ANNISTON, ALABAMA
A DIVISION OF MCWANE INC.

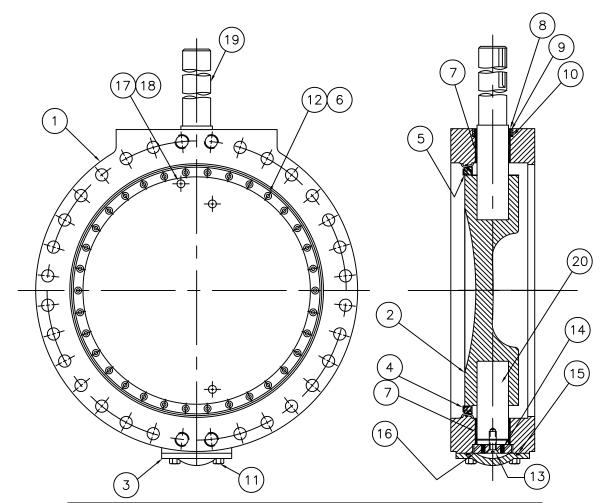
DWN: TRIJ

DATE: 8/25/11

DWG. NO.

BFE-15-AA4

48" STYLE 1450
CLASS 150 BUTTERFLY VALVE
(AUMA GS200.3/GZ200.3:8 GEAR BOX)
HANDWHEEL OPERATOR &
EXTENDED BONNET — FE X FE ENDS



ITEM NO.	DESCRIPTION	MATERIAL
1	BODY, VALVE	DUCTILE IRON, ASTM A-536, GR. 70-50-05 W/304 STN. STL. SEAT
2	VANE	DUCTILE IRON, ASTM A-536, GR. 70-50-05
3	END COVER	FABRICATED A-36 STEEL
4	SEAT RING, VANE	EPDM
5	CLAMP RING, SEAT	304 STAINLESS STEEL
6	SEALING WASHER	NYLON
7	BUSHING, BODY	FIBERGLIDE
8	CARTRIDGE, SHAFT	BRONZE
9	SEAL, SHAFT	BUNA-N
10	SEAL, CARTRIDGE	BUNA-N
11	BOLT, END COVER	COMMERCIAL STEEL
12	SOCKET SCREW ~ FLAT HEAD	18-8 STAINLESS STEEL W/NYLOK INSERT
13	SOCKET SCREW ~ FLAT HEAD	18-8 STAINLESS STEEL W/NYLOK INSERT
14	SET SCREW ~ FLAT POINT	18-8 STAINLESS STEEL W/NYLOK INSERT
15	END COVER SEAL	BUNA-N
16	THRUST BEARING PLATE	BRONZE
17	TAPER PIN	416 STAINLESS STEEL
18	TAPER PIN BOLT	18-8 STAINLESS STEEL
19	SHAFT (OPERATOR)	304 STAINLESS STEEL
20	SHAFT (THRUST)	304 STAINLESS STEEL

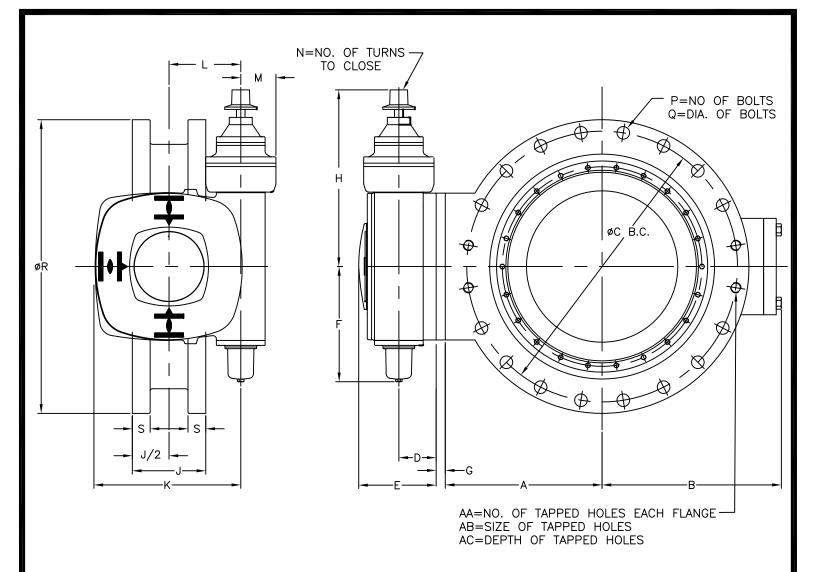
DWN: TRIJ

DATE: 8/16/11

DWG. NO.

BFE-15-54A

54" STYLE 1450
CLASS 150 BUTTERFLY VALVE
SUB-ASSEMBLY / MATERIAL LIST
(NON-ADJUSTABLE PACKING)
FLANGED ENDS



	VALVE SIZE	Α	В			С	G			J		
	54"	33.125	34.	8	6	52.75	2.00		1	5.00		
VALVE SIZE	Р	Q	R			S	AA			AB	Д	\C
54"	44	1.75	66.2	25		3	12		1 3/4-5		2.	.25
OPERATOR MODEL		D	Е	F		Н	К		L	М		N
GS 250.3/GZ250.3:8		5.1	9.2	15.8	3	22.0	19.8	9.8		4.8	1	03

NOTE 2: VALVE SHAFT WILL MEET OR EXCEED REQUIREMENTS OF SHAFT TABLE PER AWWA STANDARD C-504 FOR APPLICABLE CLASS.

NOTE 3: REFERENCE AWWA C-504 FLANGES & DRILLING (A.N.S.I. 125)

NOTE 4: "N" = NUMBER OF TURNS TO CLOSE NOTE 5: "P" = NUMBER OF BOLTS ON EACH FLANGE

NOTE 6: "Q" = DIAMETER OF BOLTS

NOTE 7: OPERATED BY 2" AWWA OPERATING / WRENCH NUT

M&H VALVE COMPANY ANNISTON, ALABAMA A DIVISION OF MCWANE INC.

l	DWN:	TRIJ
	DATE:	8/17/11
	DWG. BFF-	

54" STYLE 1450 CLASS 150 BUTTERFLY VALVE BURIED OPERATOR (AUMA GS250.3/GZ250.3:8) FLANGED ENDS